

Date: Friday, 01/08/2008 2:37:56 PM
 User: Julie Leccocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 40879
 Estimate Number : 13329
 P.O. Number :
 This Issue : 01/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 31/07/2008 Type : SMALL / MED FAB
 Previous Run : 40661

Drawing Name : SEAT SUPPORT ASSEMBLY, RH

Part Number : D3784044
 Drawing Number : D3784 REVB
 Project Number :
 Drawing Revision : B
 Material :
 Due Date : 08/08/2008

Qty: Um: Each

Written By :
 Checked & Approved By :
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
 Est Rev:B 08-07-18 revB as per dwg DD verified by:EC

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D3763044

End Fitting Assembly, RH

Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
 End Fitting Assembly, RH
 batch: B40963

3.0

D37701

Tube

Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Tube
 batch: B40713

4.0

D37703

Tube

Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Tube
 batch: B40714

5.0

D3763041

End Fitting Assembly

Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)
 End Fitting Assembly
 batch: B40684-2

Process Sheet

Part: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY, RH

Number: 40879

Part Number: D3784044

Ref:



Q. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

batch: m108764

mf

7.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch: m105793

(or NAS1149D0332J) batch: _____

mf

8.0

AN52510R20

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Screw

batch: m108559

mf 08-08-18

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down****

****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****

EBos/08/19 (2)

SB 08/08/19 (2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/08/19 (42)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: GA

mf 08-08-19

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

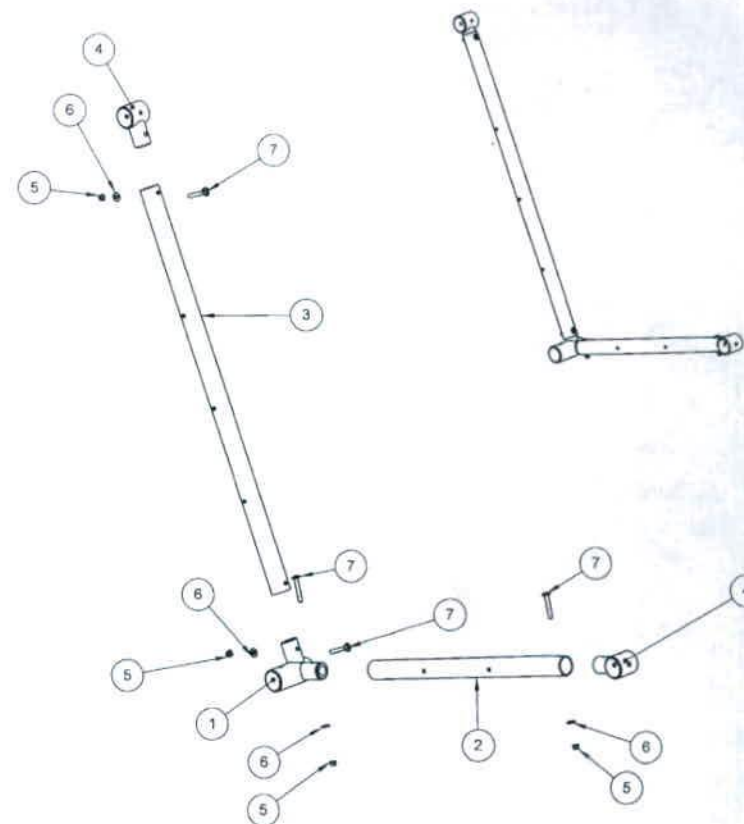
08/08/20

Job Completion



mf 08-08-19

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1148D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

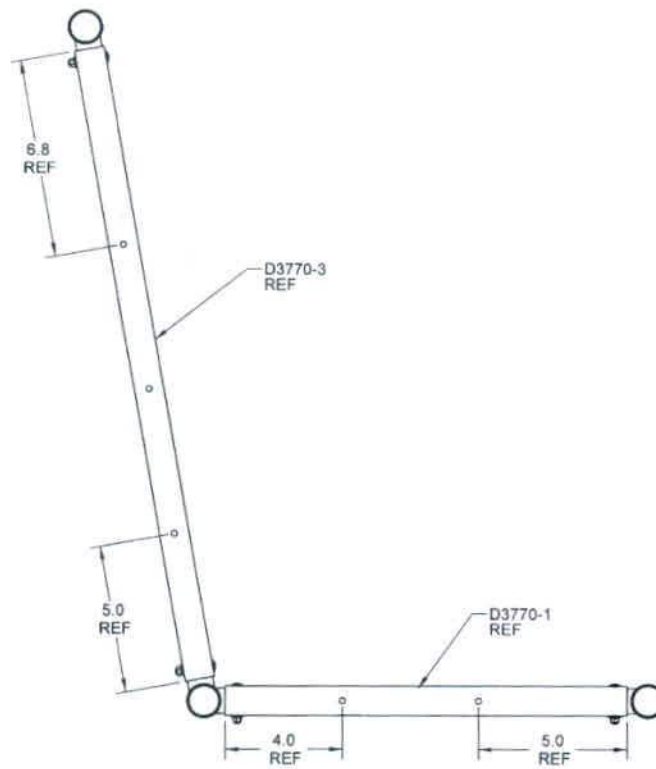


D3784-044 SEAT SUPPORT ASSY, RH

40879

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.		REV. B
MFG. APPR.		D3784		SHEET 4 OF 5
APPROVED		TITLE		SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY		NTS
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D3784-044 SEAT SUPPORT ASSY, RH

40879

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3784	SHEET 5 OF 5
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SEAT SUPPORT ASSEMBLY	NTS
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